## **Amendments to the Specification:**

Please replace paragraph [0029] with the following amended paragraph:

[0029] The first step in forming a complete laminated stator core 20, as shown in perspective in Figure 3, is to stack several sheet metal stampings 19a, e.g., five stampings such as those shown in Figure 2a, in congruent fashion to form a first group When this is done, several anchoring elements 42, 42a are also combined simultaneously. A second group G2, also consisting of the same number of stampings, is stacked congruently with the winding teeth 22b and the slots of the first group, but the second group is rotated by one unit of pole pitch, so that the structure formed by the anchoring elements is not aligned with that of the first group G1. In this way, the anchoring elements 42, 42a on the laminated stator core 20 form intermediate axial spaces 54, in which the hub (not shown in this figure) can form a laminated structure corresponding to that of the core during the casting process. The hub is thus is also held in place axially in the laminated stator core 20. The undercut areas between the sections 44, 44a and the base of the laminated core are also filled by the cast material. The anchoring elements 42, 42a of the laminated core 20 are at least partially embedded in the material of the cast hub and thus produce the desired torsion-proof connection with full surface contact.